Franklin International

Material Safety Data Sheet

Titebond Solvent Based FRP Adhesive

1. Product and company identification			
CAS #	: Mixture		
Address	: Franklin International 2020 Bruck Street Columbus OH 43207		
Contact person	: Franklin Technical Services		
Telephone	: (800) 877-4583		
Emergency phone:	: Franklin Security (614) 445-1300		
Reference number	: 3103		
Product code	: 3227		
Date of revision	: 8/25/2009.		
Print date	: 1/27/2010.		
Chemtrec (24 Hour)	: (800) 424 - 9300		
Chemtrec International	: (703) 527 - 3887		
Product use	: Adhesive		
Product type	: Solvent Based		

2. Hazards identification

Product name :

Physical state	:	Liquid. [Paste.]
Odor	4	Solvent(s) [Slight]
OSHA/HCS status	÷	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Emergency overview	1	DANGER!
		EXTREMELY FLAMMABLE LIQUID AND VAPOR. FLAMMABLE. VAPOR MAY CAUSE FLASH FIRE. HARMFUL IF INHALED. CAUSES RESPIRATORY TRACT, EYE AND SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED. PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION. CONTAINS MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE.
		Extremely flammable liquid. Harmful by inhalation. May be harmful if swallowed. Severely irritating to eyes. Irritating to respiratory system and skin. Defatting to the skin. Keep away from heat, sparks and flame. Do not breathe vapor or mist. Do not ingest. Do not get in eyes. Avoid contact with skin and clothing. Contains material that may cause target organ damage. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling.
Routes of entry	:	Dermal contact. Eye contact. Inhalation. Ingestion.
Potential acute health effects	È	
Inhalation	:	Toxic by inhalation. Irritating to respiratory system.
Ingestion	1	Harmful if swallowed.
Skin	1	Irritating to skin.
Eyes	1	Severely irritating to eyes. Risk of serious damage to eyes.
Potential chronic health effect	<u>:ts</u>	

2. Hazards identification

Chronic effects	: Contains material that may cause target organ damage. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.	
Carcinogenicity	: No known significant effects or critical hazards.	
Mutagenicity	: No known significant effects or critical hazards.	
Teratogenicity	: No known significant effects or critical hazards.	
Developmental effects	: No known significant effects or critical hazards.	
Fertility effects	: No known significant effects or critical hazards.	
Target organs	Contains material which may cause damage to the following organs: peripheral nervous system, upper respiratory tract, skin, central nervous system (CNS), eye, lens or cornea.	
Over-exposure signs/symp	<u>otoms</u>	
Inhalation	 High vapor concentrations can cause headaches, dizziness, drowsiness and nausea and may lead to unconsciousness. Adverse symptoms may include the following: respiratory tract irritation coughing 	
Ingestion	: No specific data.	
Skin	: Adverse symptoms may include the following: irritation redness dryness cracking	
Eyes	: Adverse symptoms may include the following: pain or irritation watering redness	
Medical conditions aggravated by over- exposure	: Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.	

See toxicological information (section 11)

3. Composition/information on ingredients

United States				
<u>Name</u>			CAS number	<u>%</u>
n-hexane			110-54-3	10 - 25
<u>Canada</u>				
<u>Name</u>			CAS number	<u>%</u>
n-hexane			110-54-3	10 - 25
<u>Mexico</u>			Cla	ssification
<u>Name</u>	CAS number UN number <u>%</u>	<u>IDLH</u>	<u>н</u> е	R Special
n-hexane	110-54-3 UN1993 10 - 25	1100 ppm	0 3	0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

First aid measures 4.

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
Skin contact	 In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
Inhalation	 Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
Ingestion	: Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
Notes to physician	 No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

Flammability of the product	tremely flammable liquid. In a fire or if heated, a pressure increase will ntainer may burst, with the risk of a subsequent explosion.	occur and the
Extinguishing media		
Suitable	e dry chemical, CO ₂ , water spray (fog) or foam.	
Not suitable	not use water jet.	
Special exposure hazards	omptly isolate the scene by removing all persons from the vicinity of the ere is a fire. No action shall be taken involving any personal risk or with ining. Move containers from fire area if this can be done without risk. Uray to keep fire-exposed containers cool.	out suitable
Special protective equipment for fire-fighters	e-fighters should wear appropriate protective equipment and self-conta paratus (SCBA) with a full face-piece operated in positive pressure mod	

Accidental release measures 6.

Personal precautions	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Pu on appropriate personal protective equipment (see section 8).	
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).	
Small spill	1	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Ab with an inert material.	
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, eart vermiculite or diatomaceous earth and place in container for disposal according to lo regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent mater may pose the same hazard as the spilled product. Note: see section 1 for emergence contact information and section 13 for waste disposal.	cal ial
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7. Handling and storage

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Handling	: Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Storage	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

United States

Ingredient	Exposure limits
n-hexane	OSHA PEL 1989 (United States, 3/1989).TWA: 50 ppm 8 hour(s).TWA: 180 mg/m³ 8 hour(s).NIOSH REL (United States, 6/2008).TWA: 50 ppm 10 hour(s).TWA: 180 mg/m³ 10 hour(s).ACGIH TLV (United States, 1/2008). Absorbed through skin.TWA: 50 ppm 8 hour(s).OSHA PEL (United States, 11/2006).TWA: 500 ppm 8 hour(s).TWA: 1800 mg/m³ 8 hour(s).

<u>Canada</u>

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling				
Ingredient	Li	ist name	ppm	mg/m³	Other	ppm	mg/m³	Other	ppm	mg/m³	Other	Notations
n-hexane	AE BC OI	B 6/2008 C 6/2008 N 6/2008	50 50 20 50 50	- 176 - 176 176	- - -	- - - -	- - - -	- - - -	- - - -	- - - -	- - -	[1] [1] [1]

[1]Absorbed through skin.

<u>Mexico</u>

Ingredient	Exposure limits
n-hexane	NOM-010-STPS (Mexico, 9/2000). LMPE-PPT: 50 ppm 8 hour(s). LMPE-PPT: 176 mg/m ³ 8 hour(s).

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

8. Exposure controls/personal protection

Engineering measures	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Personal protection	
Respiratory	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Hands	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eyes	 Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.
Skin	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

9. Physical and chemical properties

Physical state	: Liquid. [Paste.]
Flash point	: Closed cup: <-17.778°C (<-0.0004°F) [Setaflash.]
Flammable limits	: Lower: 1.2% Upper: 7.5%
Color	: Beige.
Odor	: Solvent(s) [Slight]
Boiling/condensation point	: 61.667°C (143°F)
Relative density	: 1.26
Volatility	: 20.39% (w/w)
VOC (less water, less exempt solvents)	: 247 g/l
Solubility	: Insoluble in the following materials: cold water and hot water.

10. Stability and reactivity

	-	
Chemical stability	: The product is stable.	
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.	
Hazardous polymerization	: Under normal conditions of storage and use, hazardous polymerization will not occur	r.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.	
Materials to avoid	 Highly reactive or incompatible with the following materials: oxidizing materials 	
Incompatibility	: Reactive or incompatible with the following materials: oxidizing materials, acids and alkalis.	
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10. Stability and reactivity

Hazardous decomposition : Under normal conditions of storage and use, hazardous decomposition products should not be produced. products **Conditions of reactivity** ÷.

Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.

11. Toxicological information

United States

Acute toxicity **Product/ingredient name** Result **Species** Dose **Exposure** LD50 Oral 25 gm/kg n-hexane Rat 9100 mg/kg LDLo Rat Intraperitoneal TDLo Oral Rat 20000 mg/kg LC50 Inhalation 627000 mg/m3 Rat 3 minutes LC50 Inhalation Rat 48000 ppm 4 hours

Chronic toxicity

No known significant effects or critical hazards.

Irritation/Corrosion

Conclusion/Summary

Skin

Eves

- : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
 - : Severely irritating to eyes.
- Respiratory
- High vapor concentrations can cause headaches, dizziness, drowsiness and nausea and may lead to unconsciousness.

Sensitizer

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

Canada

Acute toxicity

Product/ingredient name n-hexane	Result LD50 Oral LDLo	Species Rat Rat	Dose 25 gm/kg 9100 mg/kg	Exposure - -
	Intraperitoneal TDLo Oral LC50 Inhalation LC50 Inhalation	Rat Rat Rat	20000 mg/kg 627000 mg/m3 48000 ppm	- 3 minutes 4 hours

Chronic toxicity

No known significant effects or critical hazards.

Irritation/Corrosion

Conclusion/Summary

Skin

: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

11. Toxicological information

Eyes

: Severely irritating to eyes.

: High vapor concentrations can cause headaches, dizziness, drowsiness and nausea and may lead to unconsciousness.

Sensitizer

No known significant effects or critical hazards.

Carcinogenicity

Respiratory

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

Mexico

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
n-hexane	LD50 Oral	Rat	25 gm/kg	-
	LDLo	Rat	9100 mg/kg	-
	Intraperitoneal			
	TDLo Oral	Rat	20000 mg/kg	-
	LC50 Inhalation	Rat	627000 mg/m3	3 minutes
	LC50 Inhalation	Rat	48000 ppm	4 hours

Chronic toxicity

No known significant effects or critical hazards.

Irritation/Corrosion

Conclusion/Summary

:	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or
	dermatitis.

- : Severely irritating to eyes.
- Respiratory

- : High vapor concentrations can cause headaches, dizziness, drowsiness and nausea and may lead to unconsciousness.

Sensitizer

Skin

Eyes

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

12. Ecological information

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Environmental effects	: No known si	: No known significant effects or critical hazards.		
United States				
Aquatic ecotoxicity				
Product/ingredient name	Test	Result	Species	Exposure
n-hexane	-	Acute LC50 113000 ug/L Fresh water	Fish - Mozambique tilapia - Tilapia mossambica - 99 mm - 10 g	96 hours
	-	Acute LC50 2500 to 2980 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas - 31 days - 20.4 mm - 0.123 g	96 hours
Die de sue de billés				

Biodegradability

No known significant effects or critical hazards.

<u>Canada</u>

Aquatic ecotoxicity				
Product/ingredient name	Test	Result	Species	Exposure
n-hexane	-	Acute LC50 113000 ug/L Fresh water	Fish - Mozambique tilapia - Tilapia mossambica - 99 mm - 10 g	96 hours
	-	Acute LC50 2500 to 2980 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas - 31 days - 20.4 mm - 0.123 g	96 hours

Biodegradability

Aquatic ecotoxicity

No known significant effects or critical hazards.

<u>Mexico</u>

Product/ingredient name n-hexane	Test -	Result Acute LC50 113000 ug/L Fresh water	Species Fish - Mozambique tilapia - Tilapia mossambica - 99 mm - 10 g	Exposure 96 hours
	-	Acute LC50 2500 to 2980 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas - 31 days - 20.4 mm - 0.123 g	96 hours

Biodegradability

No known significant effects or critical hazards.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Waste disposal

: The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

11 Transport information

14. Transpo					•	
Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	1133	ADHESIVES, containing flammable liquid	3	111	P.AMMANTE LIGHT	-
TDG Classification	1133	ADHESIVES, containing flammable liquid	3	111		-
Mexico Classification	1133	ADHESIVES, containing flammable liquid	3			-
ADR/RID Class	1133	ADHESIVES, containing flammable liquid	3	111		-
IMDG Class	1133	ADHESIVES, containing flammable liquid	3	111		-
IATA-DGR Class	1133	ADHESIVES, containing flammable liquid	3			-

PG* : Packing group

15. Regulatory information

United States			
HCS Classification	: Flammable liquid Toxic material Irritating material Target organ effects		
U.S. Federal regulations	: United States inventory (TSCA 8 TSCA precursor chemical list: 2-di		exempted.
	SARA 302/304/311/312 extremely SARA 302/304 emergency plann SARA 302/304/311/312 hazardou with 1,3-butadiene SARA 311/312 MSDS distribution Titebond Solvent Based FRP Adhe Delayed (chronic) health hazard	ing and notification: No produc s chemicals: n-hexane; Benzen n - chemical inventory - hazard	ts were found. e, ethenyl-, polymer I identification :
DEA List I Chemicals (Precursor Chemicals)	: Not listed		
DEA List II Chemicals (Essential Chemicals)	: Not listed		
<u>SARA 313</u>			
Form R - Reporting requirements	Product name : n-hexane	<u>CAS number</u> 110-54-3	Concentration 10 - 25
Supplier notification	: n-hexane	110-54-3	10 - 25
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15. Regulatory information

SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.

State regulations	: Massachusetts Spill: None of the components are listed. Massachusetts Substances: The following components are listed: HEXANE
	New Jersey Hazardous Substances: The following components are listed: n-HEXANE New Jersey Spill: None of the components are listed. New Jersey Toxic Catastrophe Prevention Act: None of the components are listed.
	Pennsylvania RTK Hazardous Substances: The following components are listed: HEXANE
<u>Canada</u>	
WHMIS (Canada)	: Class B-2: Flammable liquid Class D-2A: Material causing other toxic effects (Very toxic).
Canadian lists	 CEPA Toxic substances: None of the components are listed. Canadian ARET: None of the components are listed. Canadian NPRI: The following components are listed: n-Hexane Alberta Designated Substances: None of the components are listed. Ontario Designated Substances: None of the components are listed. Quebec Designated Substances: None of the components are listed.
Canada inventory	: Not determined.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

<u>Mexico</u>		
Classification	1	
		Health 2 0 Reactivity Special
International regulations		

International lists	N J C	Australia inventory (AICS): Not determined. China inventory (IECSC): Not determined. apan inventory (ENCS): Not determined. apan inventory (ISHL): Not determined. Korea inventory (KECI): Not determined. Iew Zealand Inventory of Chemicals (NZIoC): Not determined. Philippines inventory (PICCS): Not determined.
Chemical Weapons Convention List Schedule I Chemicals	: N	lot listed
Chemical Weapons Convention List Schedule II Chemicals	: N	lot listed
Chemical Weapons Convention List Schedule III Chemicals	: N	lot listed

16. Other information

Label requirements	: EXTREMELY FLAMMABLE LIQUID AND VAPOR. FLAMMABLE. VAPOR MAY CAUSE FLASH FIRE. HARMFUL IF INHALED. CAUSES RESPIRATORY TRACT, EYE AND SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED. PROLONGE OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION. CONTAIN MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE.	D
Hazardous Material Information System (U.S.A.) 1/27/2010.	3227	10/11

16. Other information



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

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Date of issue	:	8/25/2009.
Date of previous issue	:	8/10/2009.
Version	:	1

V Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.